



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2015.0113.010

DVS ZERT hereby certifies that the company

WOBI-STAL Sp. z.o.o.
ul. COP 8 (Centralny Okreg Przemyslowy)
37-450 Stalowa- Wola
Poland

fulfills the requirements
for the scope according to

EN 15085-2 certification level CL1

in the range indicated on the reverse.

validity: 28.03.2021 until 27.03.2024

Düsseldorf, 26.03.2021
Place and date of issue

M.Eng. Swider
Lead assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke
Head of certification body

Scope of the certificate

ZE-16083-01-00-EN15085-2015.0113.010

Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2	t = 1.4 - 30 mm	FW
	1.2	t = 1.4 - 90 mm	BW
	1.2	t = 3 - 200 mm	BW (with PWHT)
	1.2	t ≥ 5 mm	FW (with PWHT)
	1.2	t = 7 - 30 mm	FW
	1.2/8	t = 12.5 - 80 mm	BW (HY12)
		D ≥ 65 mm	
	2.2/8	t = 3 - 10 mm	FW
		D ≥ 25 mm	
	2.2/8	t = 3 - 30 mm	BW-T / FW
		D ≥ 60 mm	
	3.1	t = 3 - 50 mm	BW S690
135/141	3.1	t = 6 - 50 mm	FW S690
	3.2	t = 3 - 20 mm	HARDOX 450
136	2.2	t = 3 - 12 mm	FW (WPQR 06/Wobi-Stal/17)
	2.2	t = 3 - 16 mm	BW (WPQR 05/Wobi-Stal/17)
138	3.1/8	t = 3 - 24 mm	BW S690 (dissimilar weld)
141	1.2	t = 3 - 20 mm	BW
		D ≥ 30 mm	
	1.2	t = 3 - 30 mm	Branch connection
		D ≥ 24 mm	
141	1.2	t = 3 - 100 mm	BW
	1.2	t ≥ 5 mm	FW
141	8.1	t = 1.4 - 2.6 mm	BW
		D = 9 - 36 mm	
	8.1	t = 2 - 10 mm	FW, HY acc. to 01/WS/04/14 and 01/0073
141		D = 8 - 40 mm	
785	1.2	D = 4.8 mm	-

Area of Application:

- New construction of assemblies and components for rail vehicles
- except construction
- except purchasing of welded parts

Responsible Welding Coordinator(s):

Adam Szwed (IWE)

born: 28.03.1976

Deputy with equal rights:

-

Representative:

Grzegorz Blacha (IWS)
Tomasz Jagiello (IWS)
Brygida Marszałek (Level C)

born: 30.08.1981
born: 01.12.1975
born: 29.01.1986



Scope of the certificate

ZE-16083-01-00-EN15085-2015.0113.010

Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1 und ISO 14732 for Mr. Adam Szwed (IWE) exist.

register adress: WOBI-STAL Sp. z o.o.
ul. Elektoralna 12A m94
PL- 00-139 Warszawa

registration ON EN15085:

DVSZERT/15085/CL1/113/1A1/15

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.